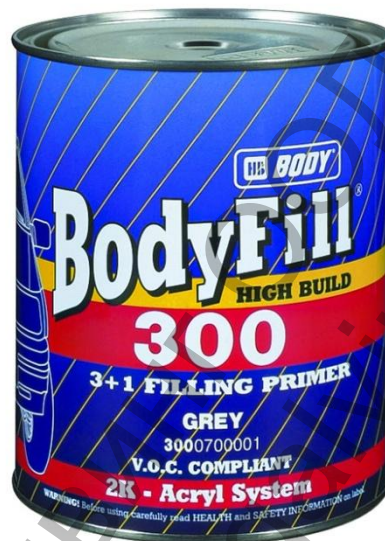


Кит Body шприц за автомобили 1 л, бял, Body 300 Bodyfill 2K HS High Build Filling Primer



VOC compliant with the regulations
 2K Acrylic system sanding primer
 Excellent filling properties
 Easy to sand
 Excellent mechanical properties

General Technical Description



Mix 3:1 with BODY PRO H725 HARDENER FOR PRIMERS

Thinner addition 10-15% BODY 740 ACRYLIC THINNER NORMAL

Oven force drying – 20-30 min / 60-65 C panel temperature

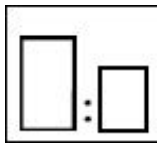
Air dry- 4-6h / 22-25 C

IR drying 8-12 min



Product Application: A 3:1 HS sanding primer

2 passes \implies Apply one coat, and after the 5 min flash off time apply the second full coat.



5:1 mix with
BODY PRO H725 HBBODY HARDENER
FOR PRIMERS
Pot life: 45 min @23°C (73 °F)



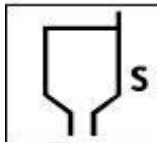
Short wave 8 – 12 min



Addition 10-15% of thinner
Use BODY 740 NORMAL ACRYLIC
THINNER



P400 - P500
Flat bed sander



Ready to spray:
26-32s Cup 4 @23°C - DIN 5321123°C



P600– P1000
Flat bed sander



Compliant Spray gun 1.5 – 1.8 mm
3-4 bar inlet pressure
2x coats = 100-120 micron



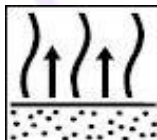
2K Autoemail Acrylic Paint SR
HB BODY Basecoat
HB BODY UHS Clears



HVLP 1.5-1.8 mm
0.7 bar atomization pressure
2x coats = 100-120 micron



Always wear protective equipment



5-10 min / 20-22 °C
Final flash off time



Follow the application instructions
mentioned in this TDS



Non force dry -
4-6h /22-25 °C
20-30 min/60-65 °C panel temperature